

Supplementary material to

**RELIABILITY-BASED DESIGN OPTIMIZATION OF SCREW SHAFT FOR CONTINUOUS HIGH-PRESSURE HYDROTHERMAL CO-LIQUEFACTION PROCESS**

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Chem. Ind. Chem. Eng. Q. 30 (4) 335–348 (2024)

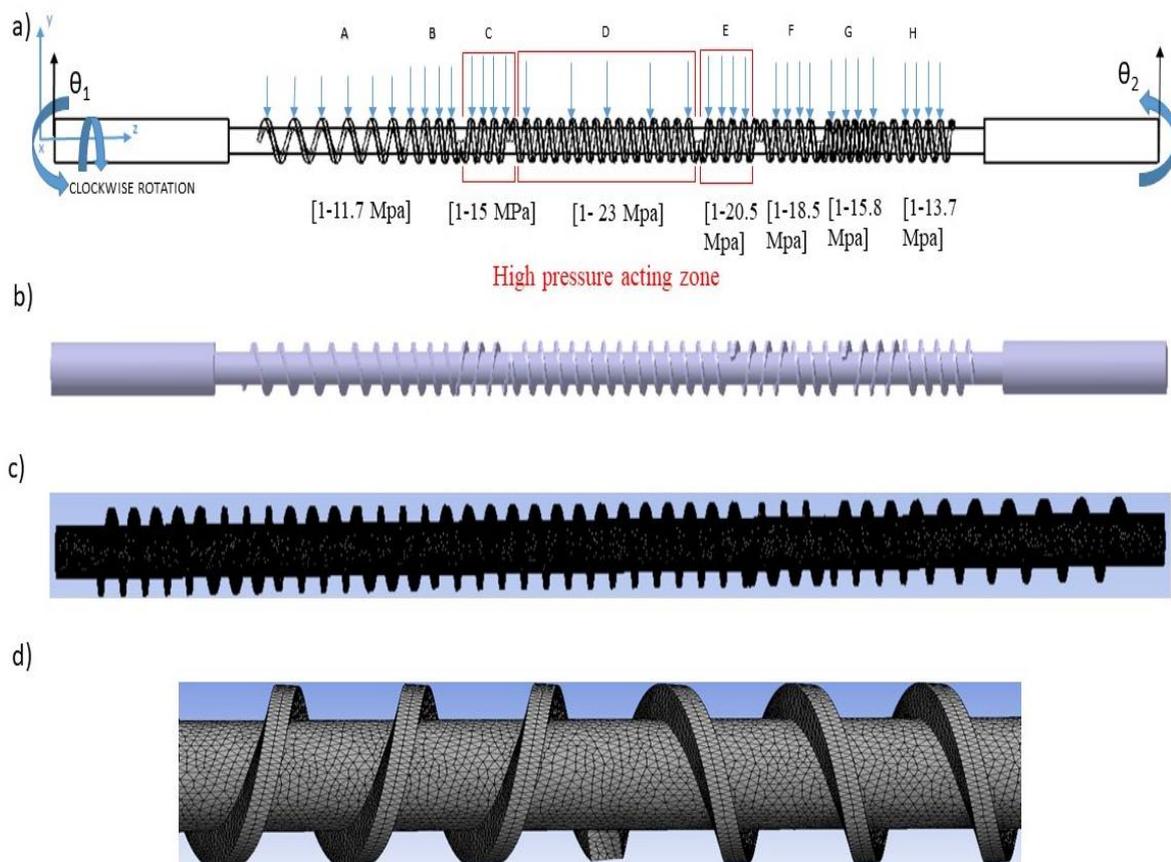


Figure S1. Different representation of screw shaft (a) 2-D schematic diagram of screw shaft; (b) 3-D model of screw shaft; (c, d) Discretization (Triangular mesh) of screw shaft by using Finite element method.

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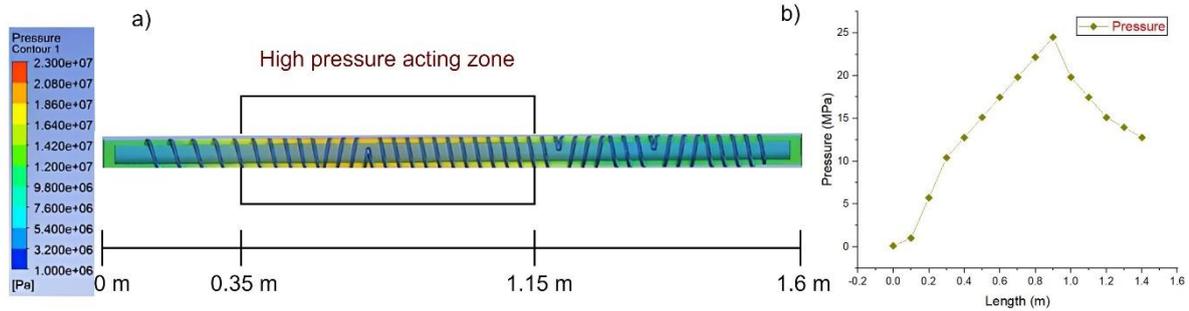


Figure S2. (a) Pressure contour plot and (b) pressure profile for screw shaft enclosed reaction chamber during high-pressure fluid flow.

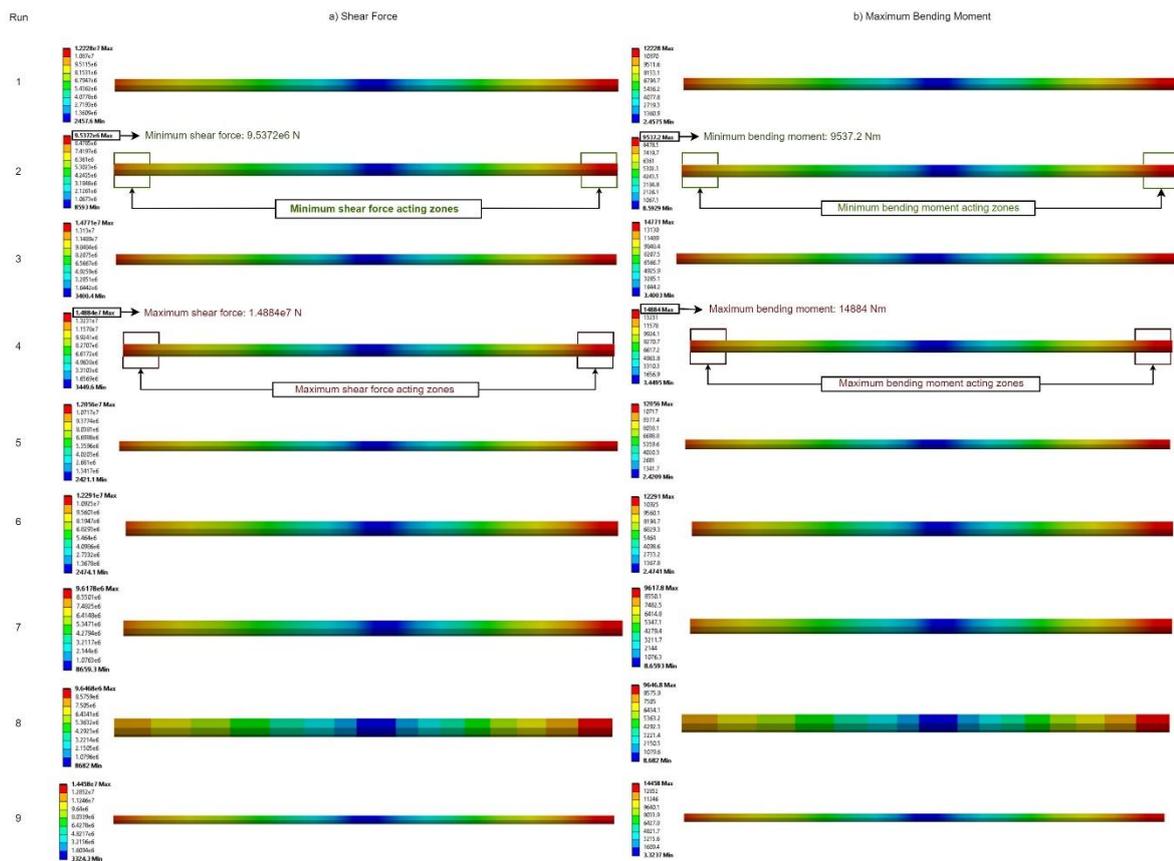


Figure S3. Contour plot about (a) shear force in Newton; (b) maximum bending moment in Nm for the beam with a different cross-section of Taguchi's model.

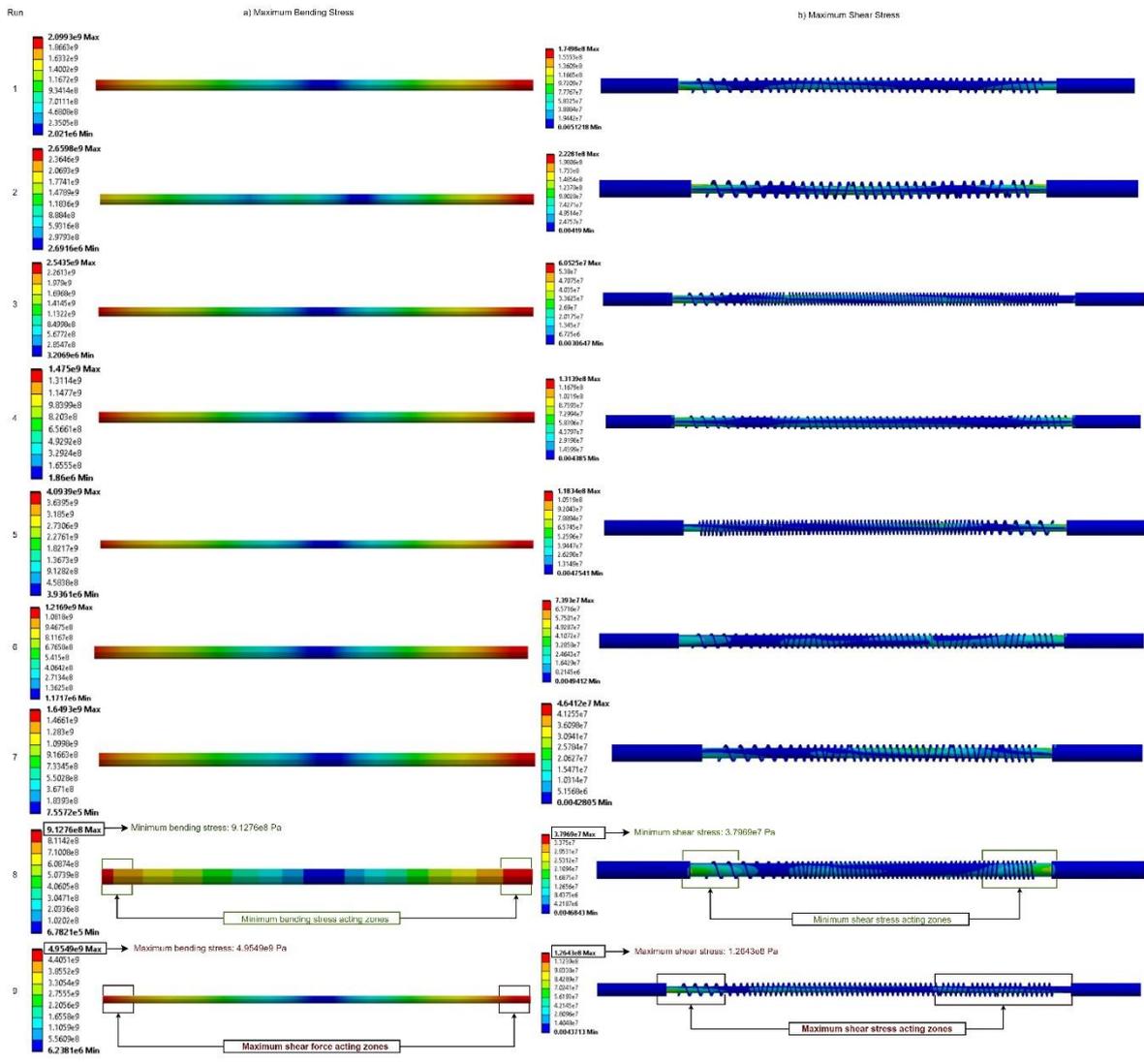


Figure S4. Contour plot for (a) maximum bending stress in Pa; (b) maximum shear stress in Pa for Taguchi's design.

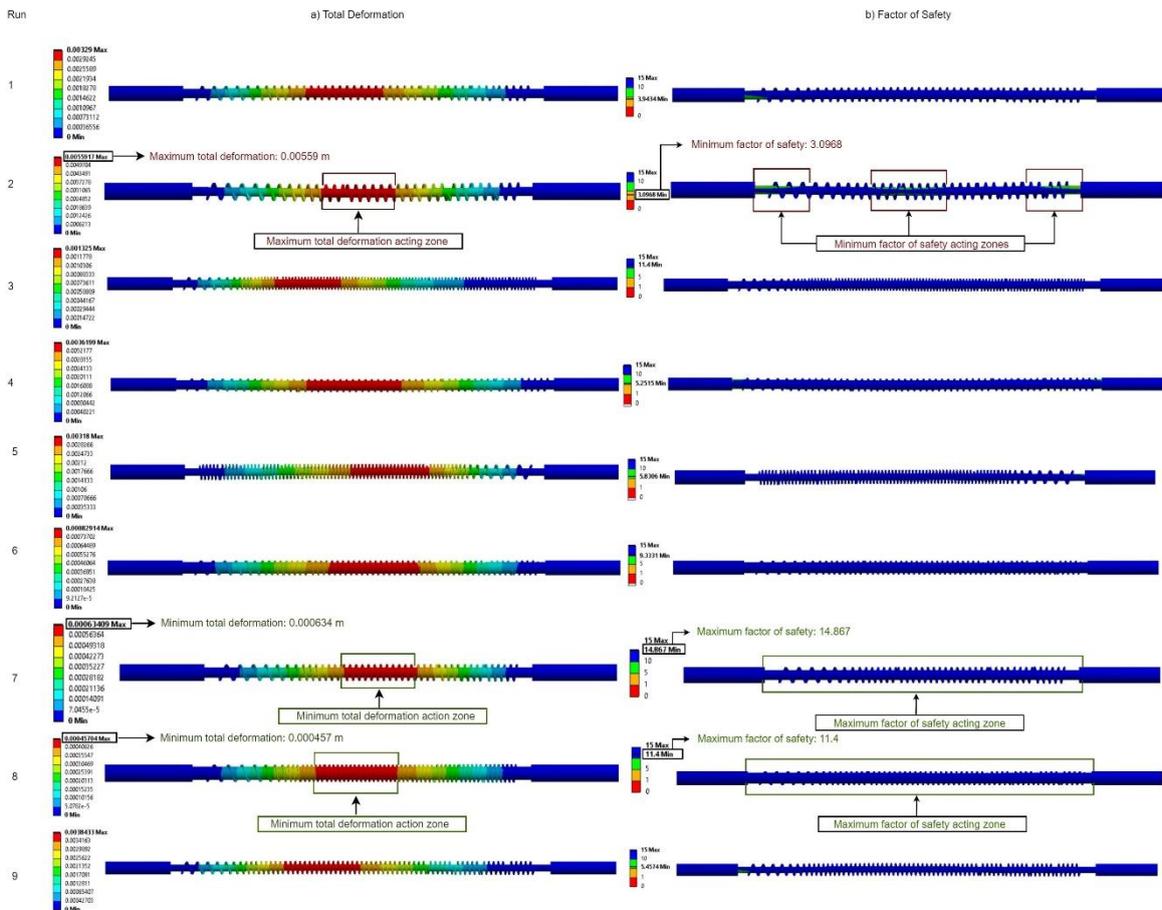


Figure S5. Contour plot for (a) total deformation in (m); (b) factor of safety with respect to Taguchi's design.

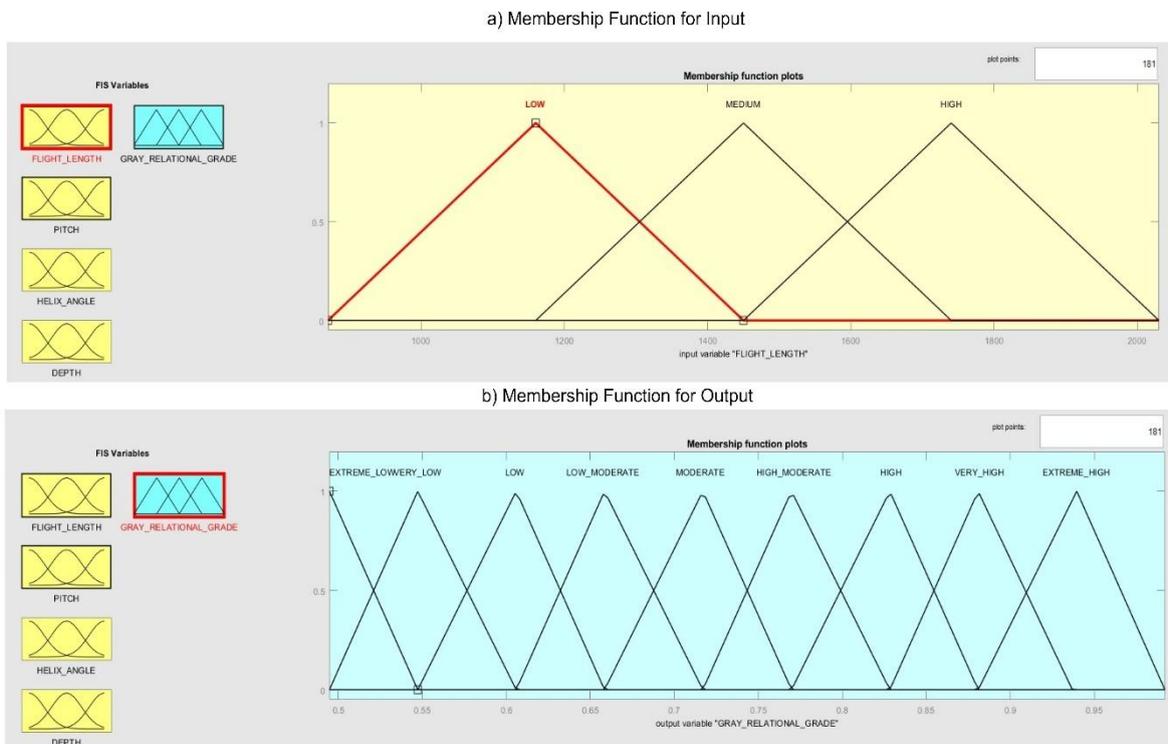


Figure S6. Fuzzy Membership function for (a) input; (b) output.

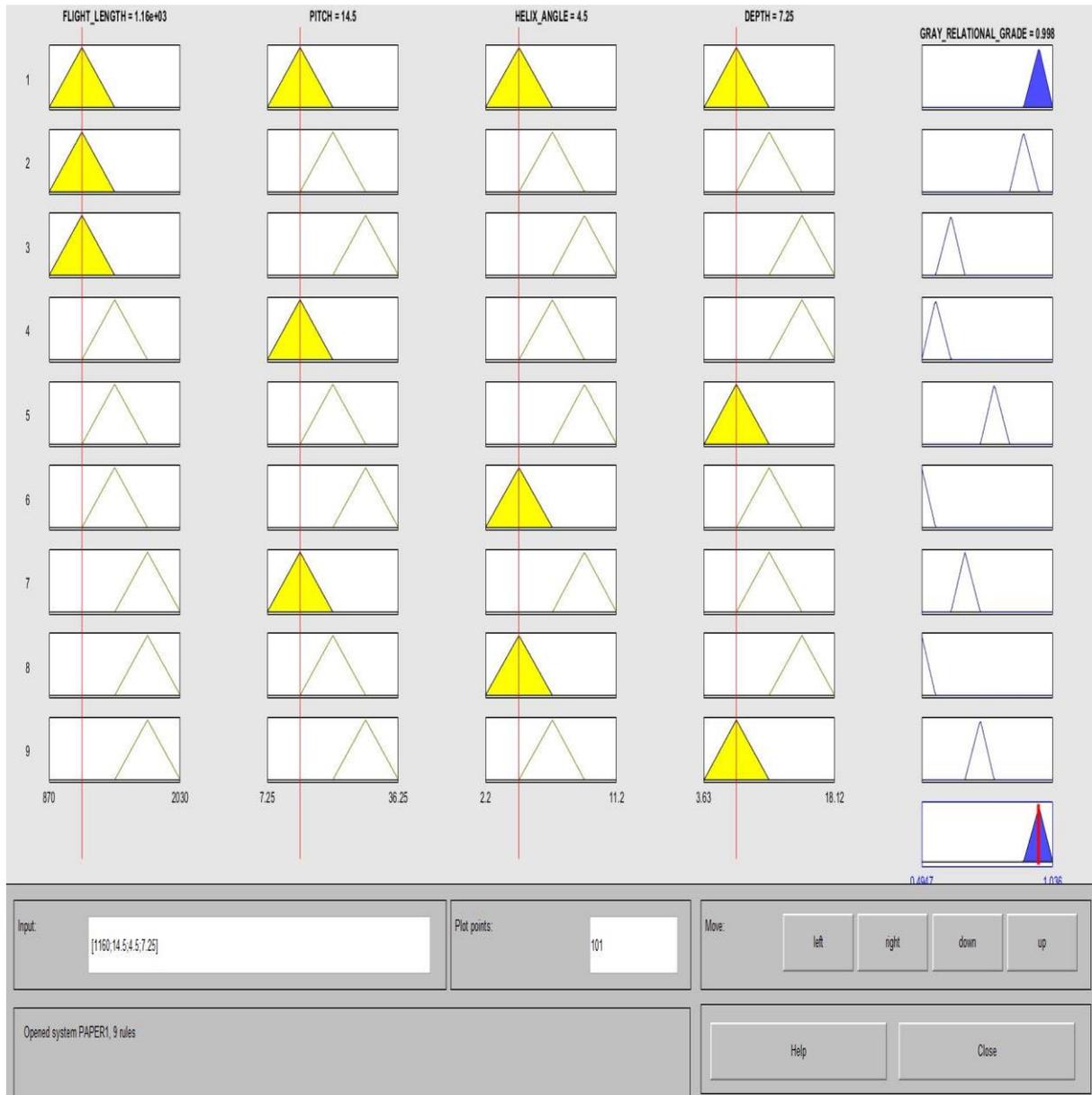


Figure S7. Fuzzy interface system based on customized rules.