

Available online at Association of the Chemical Engineers of Serbia AChE www.ache.org.rs/CICEQ Chem. Ind. Chem. Eng. Q. 29 (1) S3–S4 (2023)

CI&CEQ

Supplementary material to

OBTAINING XYLITOL BY HYDROLYSIS-HYDROGENATION OF LIQUORS DERIVED FROM SUGARCANE BAGASSE

Julieta L. Cerioni^{1,2}, Maria E.Vallejos³, Fernando E. Felissia³, María C. Area³, Nora N. Nichio^{1,2}, Gerardo F. Santori^{1,2*}

¹ CINDECA, Facultad de Ciencias Exactas, Universidad Nacional de La Plata. CCT La Plata- CONICET, 47 Nº 257, 1900 La Plata, Argentina

² Facultad de Ingeniería, Universidad Nacional de La Plata, 1 esq 47, 1900 La Plata, Argentina

³ IMAM, UNaM, CONICET, FCEQYN, Programa de Celulosa y Papel (PROCYP), Félix de Azara 1552, Posadas, Misiones, Argentina

Chem. Ind. Chem. Eng. Q. 29 (1) 43-52 (2023)

EXPERIMENTAL

Catalyst characterization

The Ni content in the solid samples was determined by atomic absorption spectrometry (AA-6650 Shimadzu Spectrophotometer). The equipment was an IL Model 457 spectrophotometer with a single channel and double beam.

Temperature-programmed reduction tests (TPR) were performed using conventional dynamic equipment, and the response was measured using TCD and MS detectors. The feed flow was an H_2/N_2 ratio of 1/9, and the heating rate was 10 °C min⁻¹ from room temperature up to 1000 °C.

XRD patterns were recorded on a Philips 3020 powder diffractometer, using Cu K α radiation (λ = 1.5418 Å, intensity = 40 mA, and voltage = 35 kV). The patterns were recorded in the range of 20 = 5°–80°.

Transmission-electron microscopy (TEM) images were taken using a TEM JEOL 100 °C instrument, operated at 200 kV. A graphite pattern was used for calibration. In this analysis, a suspension in 2-propanol was prepared by stirring the solid sample with ultrasound for 10 min.

The particles were considered spherical to estimate the average diameter volume/area (d_{va}) using the expression:

$$d_{va} = \frac{\sum n_i \cdot d_i^3}{\sum n_i \cdot d_i^2}$$

where n_i is the number of particles with diameter d_i . Histograms of particle size distribution arose from the microphotographs analysis using the clear field image technique.

^{*} Email: santori@quimica.unlp.edu.ar



Figure S1. XRD of γ -Al₂O₃ support and Ni/ γ -Al₂O₃ catalyst. (•) low crystalline aluminum oxide (JCPDS 04 -0858). (\triangledown) the metallic phase of Ni (JCPDS 4-850).



Figure S2. TPR profile of Ni/γ-Al₂O₃ catalyst.